

Configuration for Time-Based Units

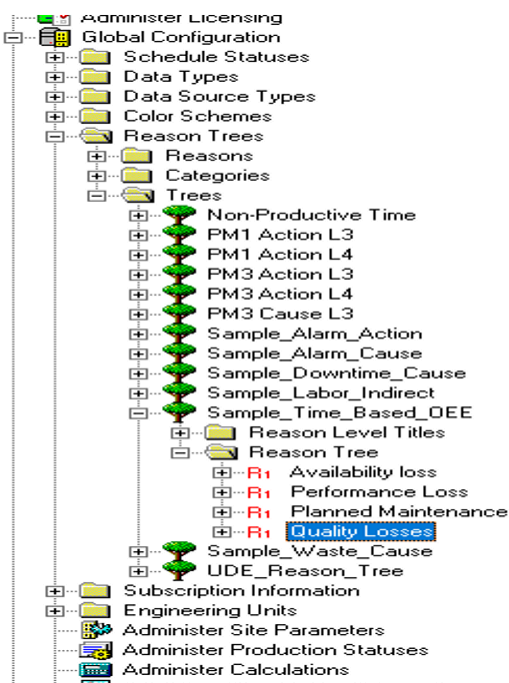
The OEE downtime configuration for Time-Based Units is described as follows:

- When Reason level1 for the downtime is “**Availability Loss**” then it is considered as availability loss for that unit.
- When Reason level1 for the downtime is “**Performance Loss**” then it is considered as Performance loss for that unit.
- When Reason level1 for the downtime is “**Quality Losses**” then it is considered as Quality loss for that unit.



Note:

These level1 reasons must be created manually.



Two OEE modes supported at unit level are:

- Time-based
- Classic (parallel – standard calc)

**Note:**

The OEE mode of Unit can be set using the User Defined Property.

Unit Properties Configuration - [C9-Stator / Z135]

General | Production Statuses | Production Metrics | Inventory Locations | Raw Material Inputs

Unit Properties

Unit Type:

Equipment Type / Alias:

External Link:

Extended Information:

Delete Child Events:

Default Path:

User Defined Properties

Name	Value
OEE Calculation Type	Long Running EDM

Add Update Delete

Default Display:

Save